LIGHT STEEL FRAME PROFILES



## BESTEEL PROFILES AND FRAMES

## **BESTEEL HIGH QUALITY** C - PROFILES

At beSteel, we work with cold-rolled C-profiles made of **high-quality Magnelis® steel**. Put together in frames they form the **powerful loadbearing structure** and are suitable for any type of construction project. The frames are easily constructed from custom individual profiles and put together with self-tapping screws in flanges and holes.

## MATERIAL: ARCELOR MITTAL MAGENLIS STEELFRAME

Steel grade: S350GD ZM310 (Magnelis® coating by ArcelorMittal®). **Magnelis® is a metallic zinc based coating**, in which Aluminium and Magnesium are added: respectively 3.5% of Aluminium and 3% of Magnesium. The corrosion resistance of a metallic coated steel is not only defined by the thickness of the coating, but also by its composition.

- Steel Type: Continuously hot-dip coated steel flat steel for cold forming (EN 10346)
- Steel grade: S350GD \* (EN 10346)



## **MECHANICAL PROPERTIES**

- Minimal Yield strength Fy : 350 N/mm<sup>2</sup> \*
- Minimal Tensile strength Fu : 420 N/mm<sup>2</sup> \*
- Minimal Elongation A80 : 16%
  - \*S250GD (EN10346) used for C50 x 0,7 profiles (Fy 250 N/mm<sup>2</sup>)

## COATING AND SURFACE: ZM250-A-CE (EN 10346)

- Type coating: Magnelis® (zinc, 3.5% aluminium, 3% magnesium)
- Minimum total coating mass, both surfaces : 250 g/m<sup>2</sup>
- Surface quality: as coated
- Surface treatment : E-passivation®, do not contain Chromium VI (Cr6+)
- Fire classification : A1 non combustible (EN 13501-1)

## THE BASICS OF OUR PROFILES

By use of 3D CAD software beSteel produces a wide range of made to measures cold formed steel profiles in a **fully automated production system.** The profiles are assembled to light gauge wall frames, C joists floors or large span trusses.

Composition and design of the steel frame construction must be project **specific engineered in** accordance with EN 1993 EUROCODE 3 to meet requirements for resistance, serviceability, durability, and fire resistance.



beSteel profiles are labelled for an easy assembly. Cold forming process of C-profiles.

## **PROFILES DIMENSIONS & PROPERTIES**

Our profiles are available in different sizes: from 50 to 250 mm wide and from 0,7 to 2 mm thick. These profiles are CE EN1993.

R			Profile type	H(mm)	B(mm)	C(mm)	
			C50	50	41	8	
		H) Height: 50, 75, 89, 150, 200, 250 mm	C75	75	50	15	
τ	н	B) Flange: 50 mm C) Lip: 15 mm t) Thickness: from 0.7 mm to 2.0 mm	C89	89	50	15	
			C150	150	50	15	
			C200	200	50	15	
			C250	250	50	15	

## DESIGN OF VERTICAL AND HORIZONTAL ELEMENTS

#### **VERTICAL ELEMENTS**

Wall frames (vertical elements) are typically composed of C sections with sizes of C75, C89 or C150. Thicknesses and centre-to-centre distances vary and are determined in a stability report - according to Eurocode 3.





#### **HORIZONTAL ELEMENTS**

Panels (horizontal elements) can be composed in two ways:

- Panels made out of C sections with sizes C150, C200 or C250
- Trusses composed of C89 profiles

Thicknesses and centre-to-centre distances vary and are determined in a stability report - according to Eurocode 3.









# **GEOMETRY OF PROFILES**

Profile	Standard	t	А	m	ly	lz	lw	Wpl,y	Wel,y
		mm	mm2	kg/m	cm4	cm4	cm6	cm3	cm3
C50 x 0,7	Yes	0,7	98	0,8	4,41	2,22	13,1	1,96	1,76
C50 x 1,0	Yes	1	139	1,1	6,19	3,13	18,23	2,77	2,48
C75 x 1,0	Yes	1	195	1,53	18,55	7,14	109,21	5,63	4,95
C75 x 1,2	No	1,2	233	1,83	22,02	8,44	128,35	6,7	5,87
C89 x 1,0	Yes	1	209	1,64	27,41	7,6	149,76	7,04	6,16
C89 x 1,2	Yes	1,2	249	1,96	32,57	8,99	176,24	8,39	7,32
C89 x 1,5	Yes	1,5	310	2,43	40,11	11	213,93	10,37	9,01
C89 x 2,0	No	2	408	3,2	52,16	14,14	271,51	13,57	11,72
C150 x 1,0	No	1	270	2,12	91,68	9,06	433,25	14,34	12,22
C150 x 1,2	Yes	1,2	323	2,53	109,21	10,72	511,48	17,11	14,56
C150 x 1,5	Yes	1,5	401	3,15	134,99	13,12	623,8	21,21	18
C150 x 2,0	No	2	530	4,16	176,65	16,88	798,05	27,87	23,55
C200 x 1,5	Yes	1,5	476	3,74	267,66	14,25	1171,5	32,17	26,77
C200 x 2,0	No	2	630	4,95	351,21	18,33	1503,1	42,37	35,12
C250 x 1,5	Yes	1,5	551	4,33	459,86	15,07	1929,7	45,02	36,79
C250 x 2,0	No	2	730	5,73	604,52	19,39	2480,1	59,37	48,36

• t : Nominal thickness : t [mm]

• A :Cross section Area [mm<sup>2</sup>]

- m : Linear mass [kg/m] .
- ly : Moment of inertia Y axis [cm4]
  lz : Moment of inertia Z axis [cm4]

- IW : Warping constant [cm6]
- Wpl,y : Plastic section modulus Y axis [cm<sup>3</sup>]
- Wel,y : Elastic section modulus Y axis [cm<sup>3</sup>]



# ALL TYPES OF BESTEEL Steel profiles

## **SCREW HOLE**



This screw hole is **zinc plated for an extra strong connection** and to minimize the thickening at the screw connection. For fast, simple and **precise assembly.** Is automatically provided regardless of the profile width whenever two profiles are to be connected.

## **SERVICE HOLE**



This opening with a width of 35 mm and a length of 70 mm is **suitable for the passage of electrical cables, home automation** etc. With a limited diameter. This option is available on all our profiles. Included in all wall panels as standard.

## INDEX HOLE



This small 13mm hole is **suitable for attaching two profiles** back to back with a bolt and nut. **This option is available on all our profiles.** 

### WEB NOTCH



When two profiles cross each other, the machine removes the back of the profile so that the other profile can be pushed through. **This option is available on all our profiles**. The profiles fit through it **horizontally**.

#### **LIP NOTCH**



To make the connection between two profiles easier, the machine makes sure that **the profile in which the other is placed is open.** This is done by cutting away the lip locally. **This option is available on all our profiles.** 

SWAGE ENDS



To make the connection between two profiles easier, the machine ensures that **the profile placed in the other is narrower**. This is done by deforming the back and pushing the sides inwards to a limited extent.

#### UTILITY SERVICE HOLE



This opening of 120mm width and 140mm length is **suitable for the passage of all kinds of pipes** such as ventilation ducts, drains, etc. This option is **only available on the largest profiles:** C200 and C250.

**PRINT ID LABEL** 



Time savings, clear installation. Panels are correctly labelled.

## Chamfer (End Cuts)



This operation is performed automatically when one profile is not connected perpendicularly to another, so that they **fit together more easily.** 

Manual miter cutting is therefore unnecessary. **Can also be provided with loose profiles** on the ends if desired.

#### **ULTRA FAST CONSTRUCTION**

Off-site production and assembly, avoiding delays on site thanks to controlled conditions for fast, precise on-site assembly.

#### SUSTAINABLE AND LIGHTWEIGHT

4x time lighter than wooden construction methods. A hybrid module made of light steel helps to reduce the CO2 impact of the construction sector.

### 360° EXPERTISE AND DIGITAL FOLLOW-UP

Production of lightweight steel structures and complete monitoring. So that your project meets the most strict technical and stability requirements, all in-house.

## CONTACT US

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